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Solution: a)  $\sigma_1 - \sigma_3 = 2k$ ,  $\sigma_3 = 2k - \sigma_1 = 400 - 350 = 50 \text{ MPa}$ . b)  $\sigma_3 = 2k - \sigma_1 = 400 - (350) = 50 \text{ MPa}$  Consider a 6-cm diameter

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tube with 1-mm thick wall with closed ends made from a metal with a tensile yield strength of 25 MPa. After applying a compressive load of 2000 N to the ends.

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Solution: In this case, the maximum drawing stress is  $\sigma_d(\max) = Su = K(n/e)^n$  so  $(n/e)^n = (1/\eta)\epsilon^{*n+1}/(n+1)$ , where  $e =$  the base of natural logarithms  $\epsilon^* = [\eta(n+1)(n/e)^n]^{1/(n+1)}$ . For a material with a stress-strain relation,  $\sigma = A + B\epsilon$ , find the maximum strain per wire drawing pass if  $\mu = 0.75$ .

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